

# COMPANY NAME

# WELDING/CUTTING PERMIT

A. **NOTE:** No welding or torch cutting shall begin until all precautions have been taken and all parties are satisfied that a safe condition exists. Permit is good only for the job being performed and for the time listed on the permit, not to exceed eight hours.

B. DESCRIBE WORK TO BE DONE, LOCATION, AND SPECIFIC EQUIPMENT TO BE WORKED ON.

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**C. SPECIAL PRECAUTIONS:**

Check each step as completed:

- 1.  Use only qualified welder and read rules on reverse side of permit.
- 2.  Inform management before work is begun and notify all plant personnel.
- 3.  Stop and lock out all machinery at least 30 minutes prior to welding or cutting.
- 4.  The entire area should be cleaned prior to welding or cutting. This should be completed at least 30 minutes before the welder starts working.
- 5.  Plug spouts with wet gunnysacks and cover all floor openings.
- 6.  Wet area with wet water or detergent water in order to minimize dust balls.
- 7.  Post a helper to man the extinguisher in the event of flying hot metal or small fires.
- 8.  Welder must have proper safety equipment such as fireproof gloves, welding shield or goggles, welding apron.
- 9.  Make a thorough inspection for burning embers and hot metal before restarting operations.
- 10.  Get permit signed by manager/owner

**D. PERMIT ISSUED TO:**

EFFECTIVE (NOT TO EXCEED 8 HOURS)		EXPIRED	
DATE	HOUR	DATE	HOUR

**E. I HAVE DISCUSSED THE ABOVE WITH THE MANAGER/OWNER AND HAVE RECEIVED THIS PERMIT.**

SIGNED \_\_\_\_\_

(Permit Issued To:)

APPROVAL \_\_\_\_\_

(Manager)

When work is completed and the permit holder and the superintendent/manager has been inspected area, the boxes above should be initialized by each.