

**Ottawa Coop
SWEEP AUGER OPERATION**

	<u>Yes</u>	<u>No</u>	<u>N/A</u>
Date: _____			
No engulfment hazards present such as our of condition			
Grain along walls, bridging, or draw-off plugged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<u>Equipment:</u>			
Auger:			
➤ Inspected – in good mechanical condition	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
➤ Auger is guarded	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
➤ Emergency kill switch operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
➤ V-Belt drive is guarded	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Auger Electrical System:			
➤ Proper connection / secured	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
➤ Electrical cord located to prevent entanglement	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Adequate Lighting:			
➤ Approved for Class II environment	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ventilation as Needed:			
➤ Open top and side doors or remove bin panels	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Operating Rules:

- 1) Entrant(s) maintain a **3 foot** distance from the auger at all times when operating.
- 2) Entrant(s) maintain a **6 foot** distance from the center draw-ff.
- 3) All other draw-offs must be isolated, either locked-out or guarded with adequate grating or steel plating.
- 4) Entrants are prohibited from walking on the grain in front of the auger (feeding side) unless the sweep auger is de-energized.
- 5) Visual contact must be maintained between the Attendant and Entrant(s). If visual contact cannot be maintained between sweep auger operator and attendant, a second entrant must enter the bin to act as second attendant.

Entrant(s) Signature:

Supervisor Signature:

