

BIN ENTRY PERMIT

NOTE: No one is to enter a grain structure until the following items have been checked and this permit signed and items verified by the manager.

DATE: _____

TIME: _____ AM/PM

FACILITY: _____ BIN OR STRUCTURE TO BE ENTERED: _____

WORK TO BE PERFORMED: _____

ENTRANT(S): _____ OBSERVER: _____

| | |
|-----|-----|
| Yes | N/A |
|-----|-----|

- | | | | |
|----|--------------------------|--------------------------|---|
| 1. | <input type="checkbox"/> | <input type="checkbox"/> | Lockout and tag all means of filling and emptying facility. (Follow HCEP or SOP) |
| 2. | | | Atmosphere tested for: |
| | <input type="checkbox"/> | <input type="checkbox"/> | Oxygen (19.5% or more) or |
| | <input type="checkbox"/> | <input type="checkbox"/> | Bin ventilated until safe, or |
| | <input type="checkbox"/> | <input type="checkbox"/> | Self-contained breathing apparatus provided. |
| | <input type="checkbox"/> | <input type="checkbox"/> | Check for combustible gases, vapors or toxic agents (if suspected to be present). |
| | | | If hazardous atmosphere is present: |
| | <input type="checkbox"/> | <input type="checkbox"/> | Bin ventilated until safe and during entry, or |
| | <input type="checkbox"/> | <input type="checkbox"/> | Personal protection provided. |
| 3. | <input type="checkbox"/> | <input type="checkbox"/> | Body harness and lifeline or boatswain's chair and lifeline provided. |
| | <input type="checkbox"/> | <input type="checkbox"/> | o Checked and found to be in good condition. |
| | | | <i>Note: If there is enough grain in the bin to bury an employee up to their waist, the employee must have a body harness and lifeline attached to prevent them from sinking into the grain more than waist deep.</i> |
| 4. | <input type="checkbox"/> | <input type="checkbox"/> | Adequate lighting available |
| | <input type="checkbox"/> | <input type="checkbox"/> | o Checked and found safe for use in type of structure |
| 5. | <input type="checkbox"/> | <input type="checkbox"/> | Entry employees trained on safe bin entry. <i>It is essential that only trained and authorized employees participate in bin entry operations.</i> |
| 6. | <input type="checkbox"/> | <input type="checkbox"/> | Standby personal available |
| | <input type="checkbox"/> | <input type="checkbox"/> | o Communication method established between entrant and observer. |
| | <input type="checkbox"/> | <input type="checkbox"/> | o Type _____ |
| | <input type="checkbox"/> | <input type="checkbox"/> | o Method for obtaining additional help established. |
| 7. | <input type="checkbox"/> | <input type="checkbox"/> | Floor auger grates installed or slides closed and locked out. |
| 8. | <input type="checkbox"/> | <input type="checkbox"/> | Grain condition is satisfactory or better (contact management if grain quality is not adequate). |
| 9. | <input type="checkbox"/> | <input type="checkbox"/> | Check for bridging or hung up grain (under no circumstances is the building to be entered under bridged or hung-up material) |

All items have been checked and found to be safe.

Signed _____
Person entering facility

Approval _____
Manager/Owner

Signed _____
Observer/Attendant